



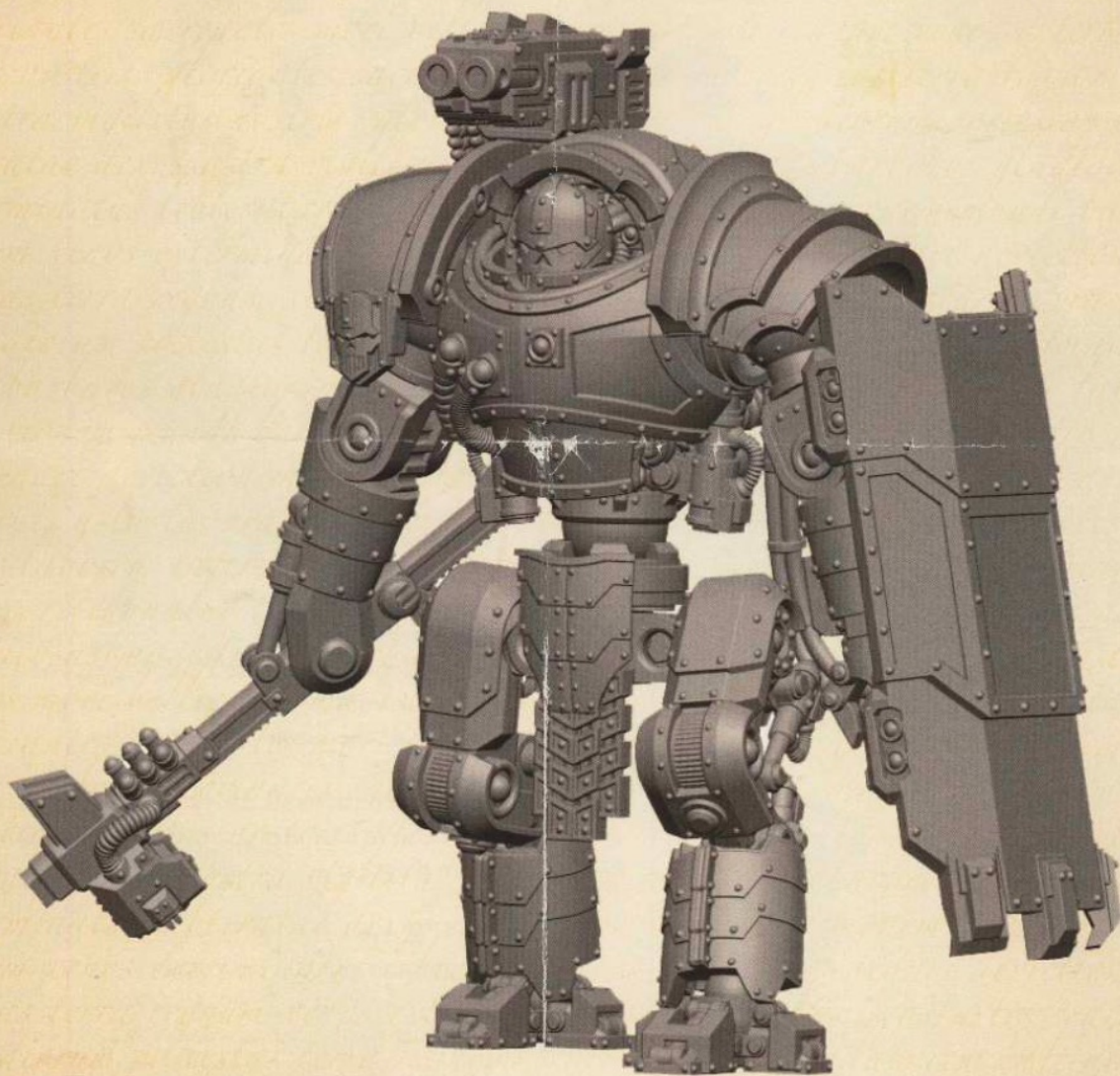
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# IRON CIRCLE DOMITAR-FERRUM

## BATTLE-AUTOMATA

*With the dawn of the Horus Heresy, the fetters of obedience to the Emperor's dictates and the customs of military convention were lifted from those Primarchs who followed Horus into rebellion. For some this meant freedom to revert to savagery or follow the lure of the Ruinous Powers, but for the Primarch Perturabo it was freedom of a different kind as well; the freedom to pursue his genius for technology shorn of the restrictions of Mars if he willed it. One of the most visible fruits of this was the development of battle-automata of his own variation and design, and the first and most famous of these were the Iron Circle, or the Domitar-Ferrum as they became known, first deployed as a bodyguard for their Primarch after the Battle of Phall, where he judged his own sons had failed him.*



THIS IS NOT A TOY

Not suitable for children under 15 years of age.

WARNING: Resin dust can be harmful if inhaled. Always wear a dust mask or respirator when sanding or sawing resin parts.

[www.forgeworld.co.uk](http://www.forgeworld.co.uk)



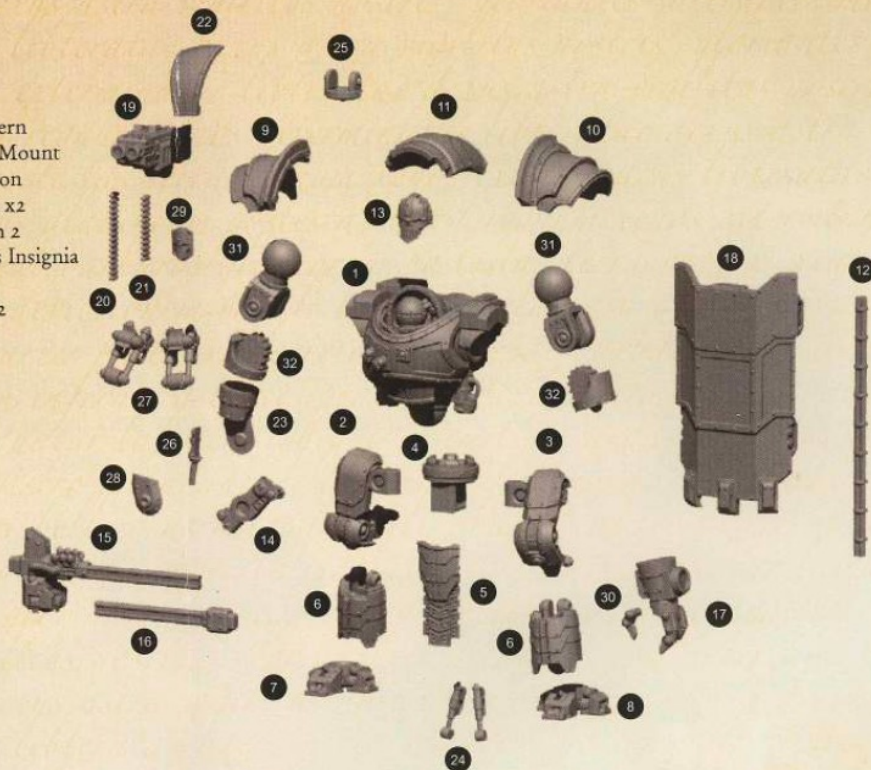
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# Components

Before assembly, check that none of the components are missing.

1. Body
2. Right Upper Leg
3. Left Upper Leg
4. Groin
5. Tabard
6. Lower Leg x2
7. Right Foot
8. Left Foot
9. Right Shoulder Guard
10. Left Shoulder Guard
11. Carapace
12. Power Cable
13. Head
14. Hammer Pivot
15. Graviton Hammer
16. Graviton Hammer Shaft
17. Shield Hand
18. Karceri Battle Shield
19. Olympia Pattern Bolt Cannon
20. Bolt Cannon Ammo Belt 1
21. Bolt Cannon Ammo Belt 2
22. Ablative Shoulder Plate
23. Hammer Arm 1
24. Lower Piston x2
25. Olympia Pattern Bolt Cannon Mount
26. Hammer Piston
27. Upper Piston x2
28. Hammer Arm 2
29. Iron Warriors Insignia
30. Thumb
31. Upper Arm x2
32. Elbow x2



## Assembly Legend

Shim to be Removed



Parts for Assembly



Note



Optional Assembly



Glue Contact Area



Reverse Angle



Component Highlight



## Preparing the Model for Assembly

Before assembling the model, wash each part thoroughly with an abrasive brush, such as a toothbrush, to remove any model release agent that may still be on the surface of the parts. Then, remove any excess resin such as mould lines, casting gates, vents and shims. For a more detailed guide to working with resin models, go to the Downloads section of the Forge World website.

This kit contains all the pieces required to construct an Iron Circle Domitar-Ferrum Battle-automata. To glue the resin pieces together, use Citadel Super Glue.

**NOTE:** We have cast this kit using the most advanced techniques and the best quality resin, but due to the nature of the casting process, your model may contain small air bubbles. These can easily be filled with model filler or super glue. Any slight warpage of thin parts can easily be corrected by immersing the part in hot tap water for about 1 minute, then carefully bending it back into shape.

If you need to contact the Forge World Customer Service team regarding this model, you can get in touch via email - [forgeworld@gwplc.com](mailto:forgeworld@gwplc.com) - or call:

0115 900 4995 within the UK

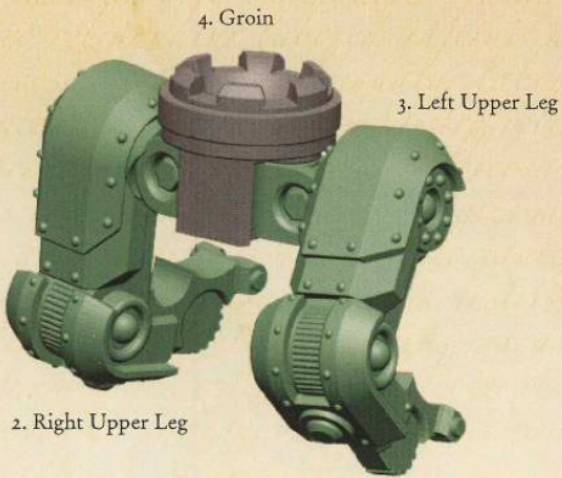
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0011 44 115 900 4995 from Australia

011 44 115 900 4995 from Europe and the rest of the world.



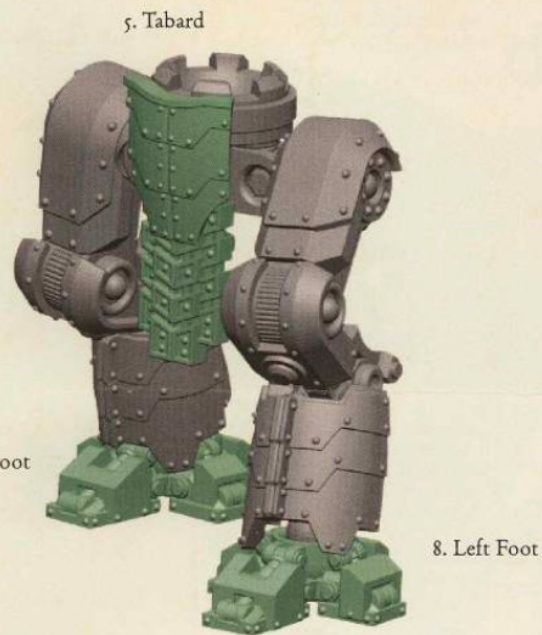
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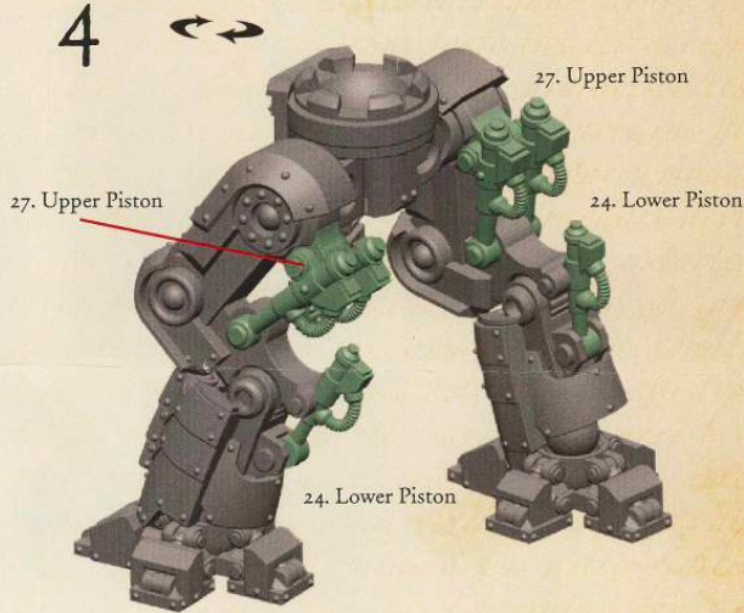
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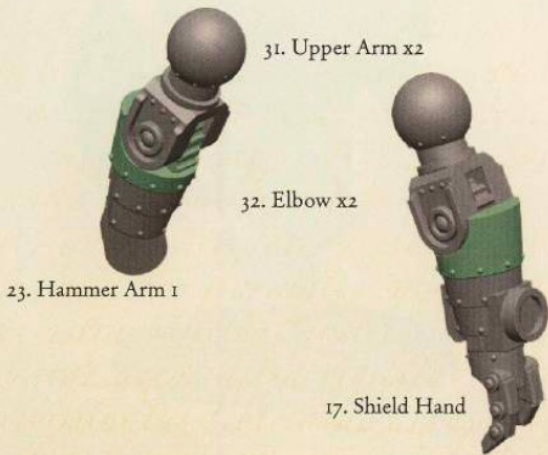
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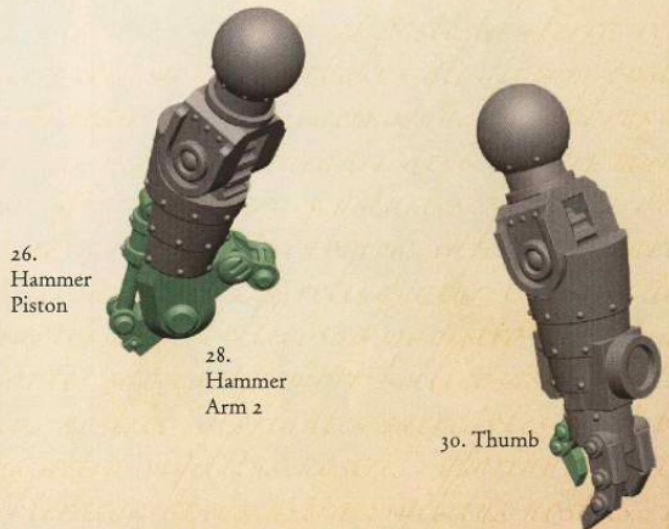
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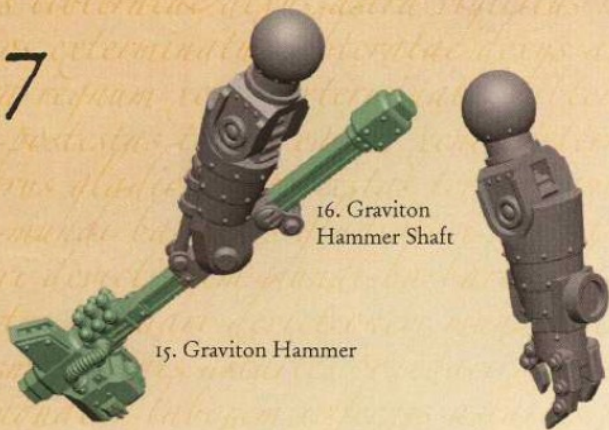


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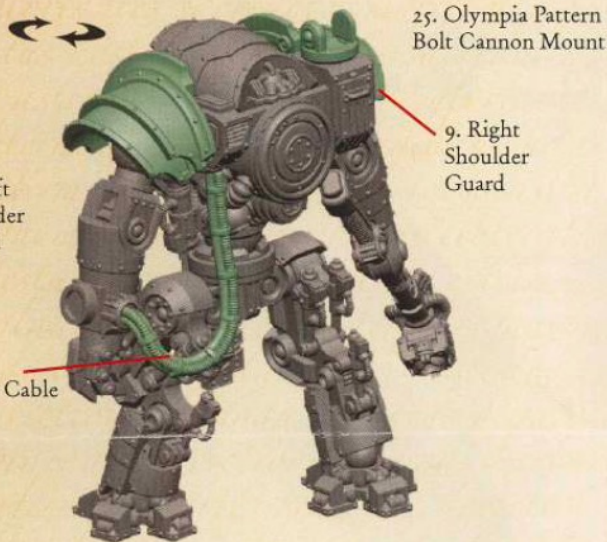


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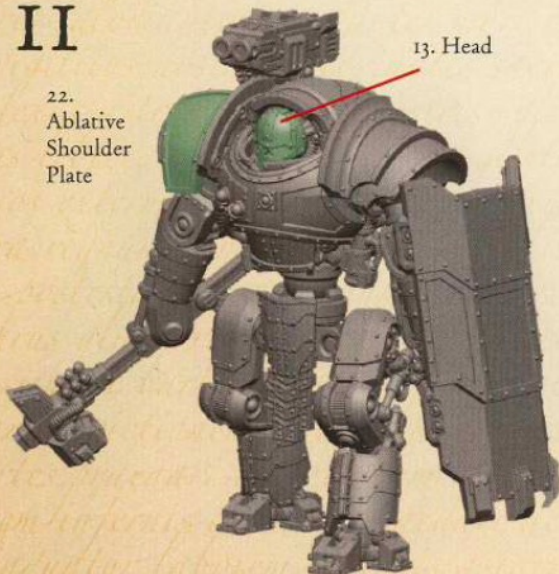
You can position the Graviton Hammer as extended or retracted by trimming the rail on either 16. Graviton Hammer Shaft or 15. Graviton Hammer respectively.

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You can bend the Power Cable and Bolt Cannon Ammo Belts into shape by carefully applying heat, either by immersing the piece into hot water or via a hot air gun or hair dryer. As the part heats up, it should become malleable.

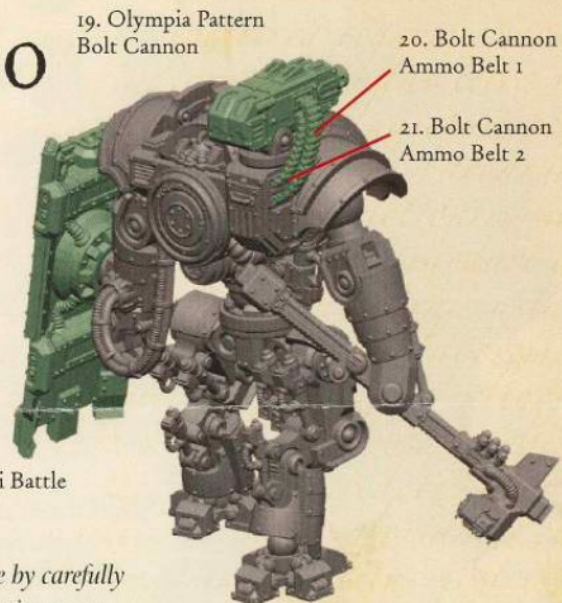
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Assembled and painted Iron Circle Domitar-Ferrum Battle-automata.