Free Downloads of Build Instructions,
Assembly Booklets & How To Guides

BuildInstructions.com

ACASTUS KNIGHT PORPHYRION

One of the most heavily armed and armoured of all Knight chassis in service, the Acastus Knight Porphyrion rivals in terms of size and power that of the Scout Titans of the Legio Titanicus. Armed with the Ironstorm or Helios missile pod and twin-linked magna-lascannon, it is truly a force to be reckoned with on any battlefield.
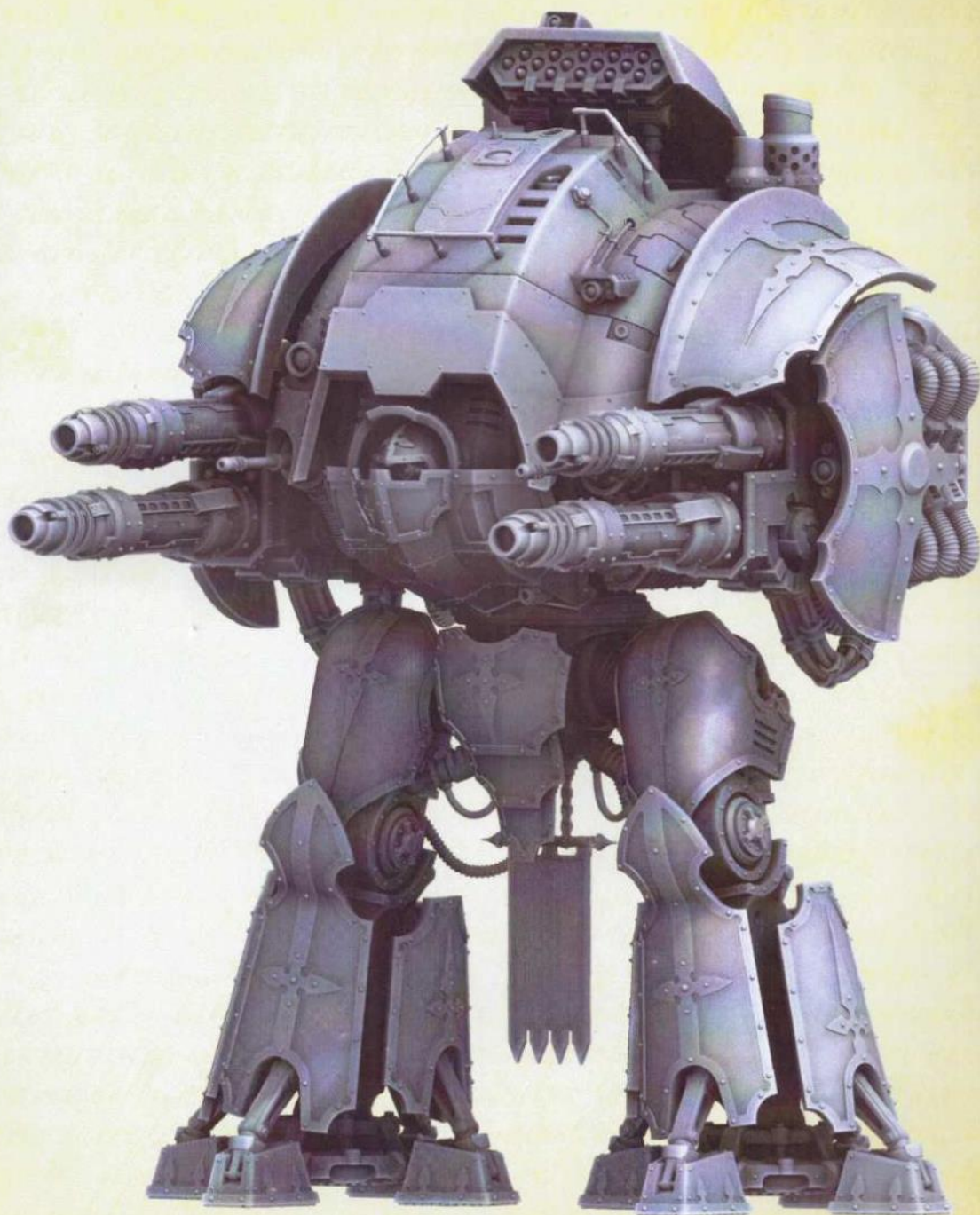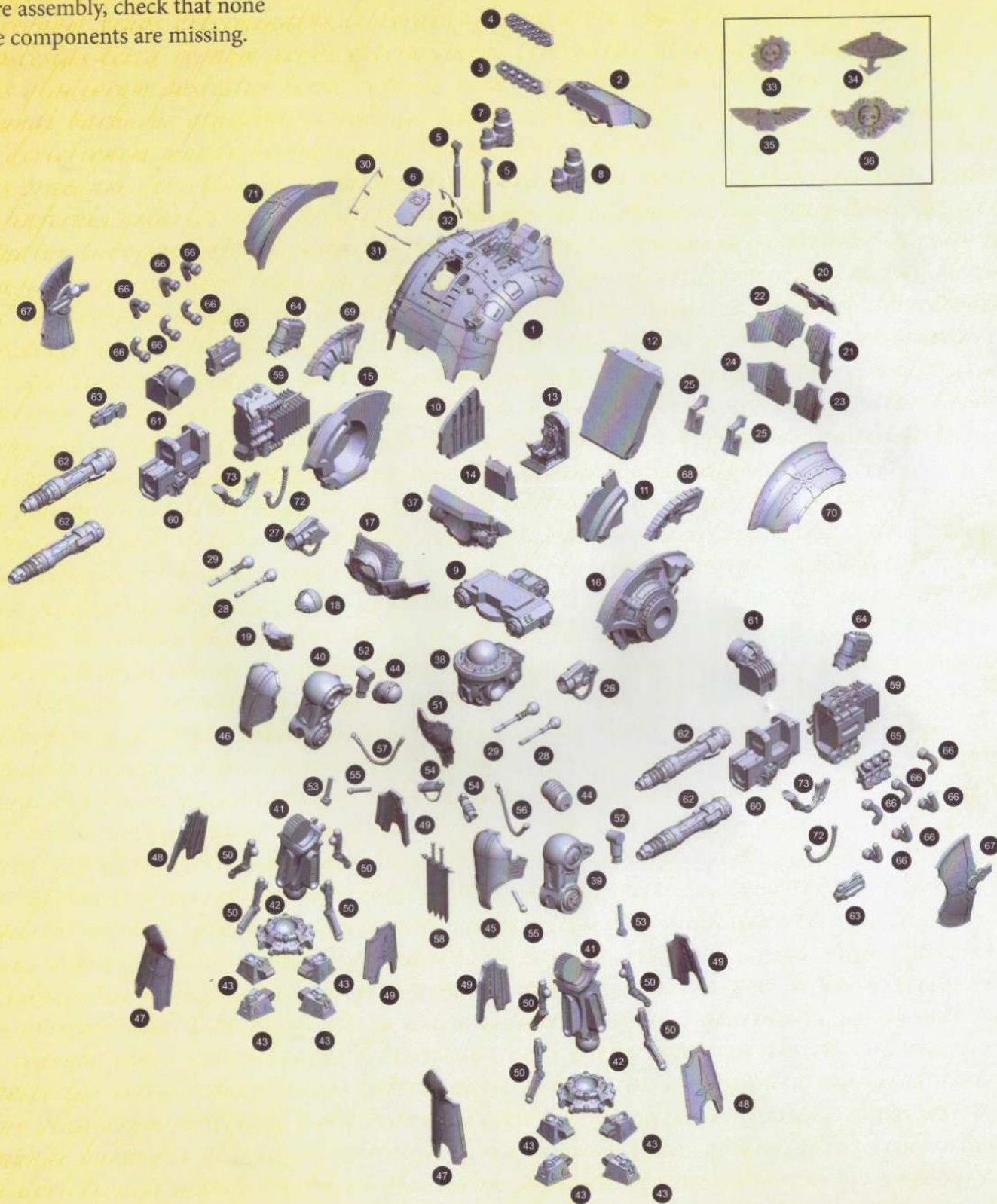
www.forgeworld.co.uk

993201080189

Components

Before assembly, check that none
of the components are missing.

If you need to contact the Forge World Customer Service team regarding this model, you can get in touch via email –
forgeworld@gwplc.com – or call:
0115 900 4995 within the UK
011 44 115 900 4995 from the USA and Canada
0011 44 115 900 4995 from Australia
00 44 115 900 4995 from Europe and the rest of the world.

Assembly Legend

Parts for Assembly	🟩
Note	⊘
Glue Contact Area	🟨
Shim for Removal	🟥
Reverse Angle	↶↷
Do Not Glue	🚫
Insert	··················
Hidden Component	··················
Component Highlight	——

Preparing the Model for Assembly

Before assembling the model, wash each part thoroughly with an abrasive brush, such as a toothbrush, to remove any model release agent that may still be on the surface of the parts. Then, remove any excess resin such as mould lines, casting gates, vents and shims. For a more detailed guide to working with resin models, go to the Downloads section of the Forge World website.

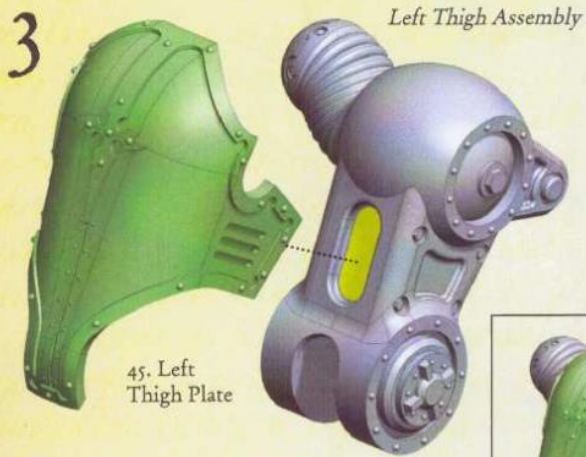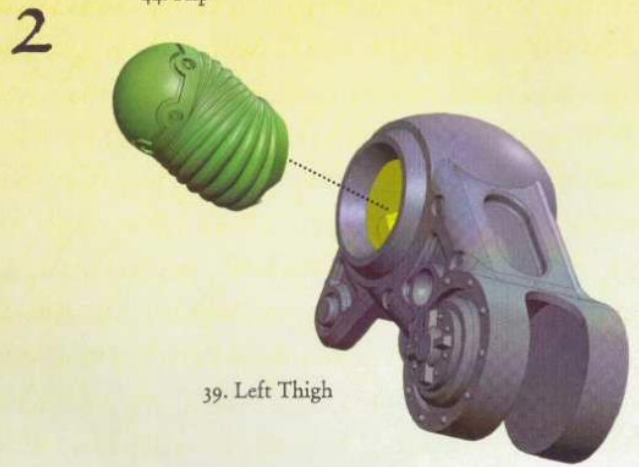This kit contains all the pieces required to construct the Acastus Knight Porphyrion. To glue the resin pieces together, use Citadel Super Glue.

NOTE: We have cast this kit using advanced techniques and the best quality resin, but due to the nature of the casting process, your model may contain small air bubbles. These can easily be filled with model filler or super glue. Any slight warpage of thin parts can be corrected by immersing the part in hot water for about 1 minute, then bending it back into shape.
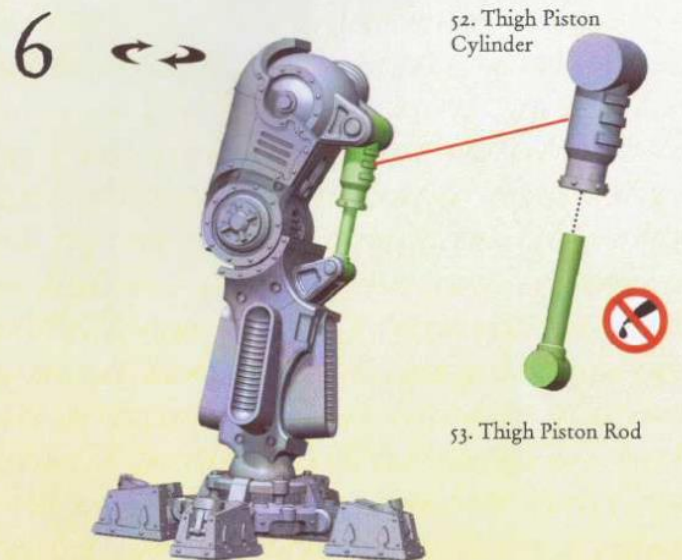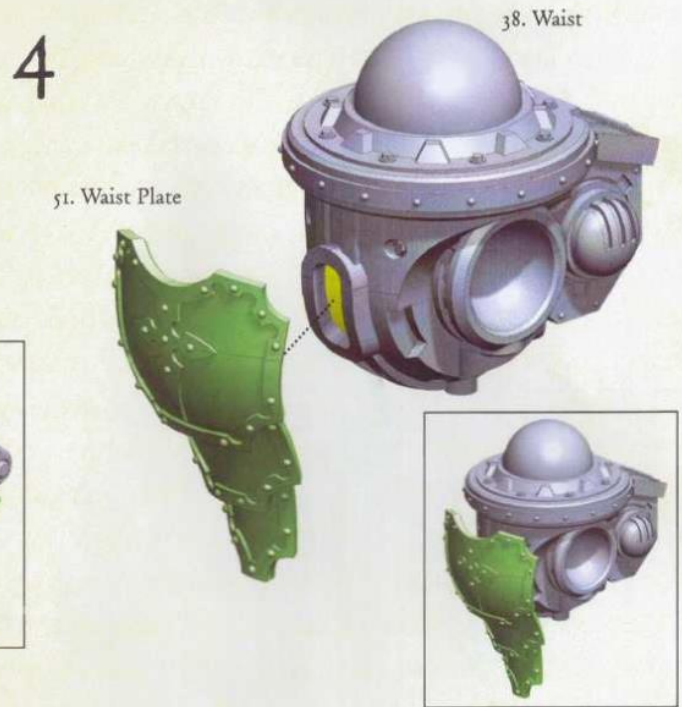
1

43. Toe

43. Toe

43. Toe

43. Toe

42. Foot
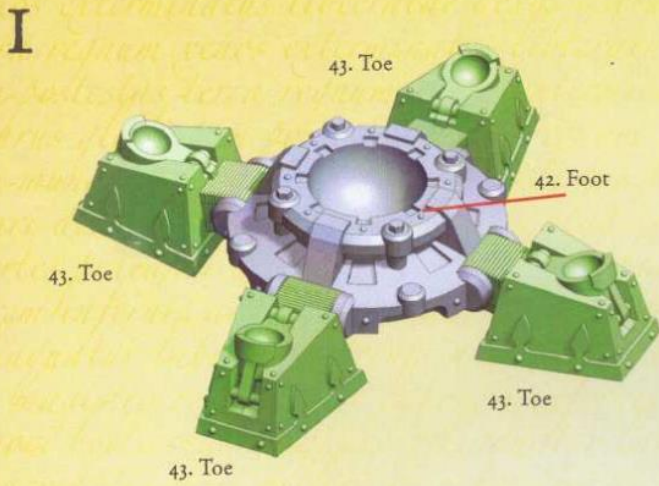
(!) Repeat this stage for both feet.

2

44. Hip

39. Left Thigh

3

Left Thigh Assembly

45. Left Thigh Plate

(!) Repeat stages 2 & 3 for parts 40. Right Thigh, 44. Hip and 46. Right Thigh Plate.

(!) It is easier to paint the model before attaching the armour plates.

4

38. Waist

51. Waist Plate

5

Left Thigh Assembly

41. Lower Leg

Foot Assembly

6

52. Thigh Piston Cylinder

53. Thigh Piston Rod

7

50. Lower Leg Pistons

8

47. Lower Leg Plate Front

9

48. Outer Leg Plate

49. Leg Plates

(!) *Repeat stages 5 - 9 for the right leg.*

10

Waist Assembly

Right Leg Assembly

Left Leg Assembly

11

56. Right Leg Cable

57. Left Leg Cable

12
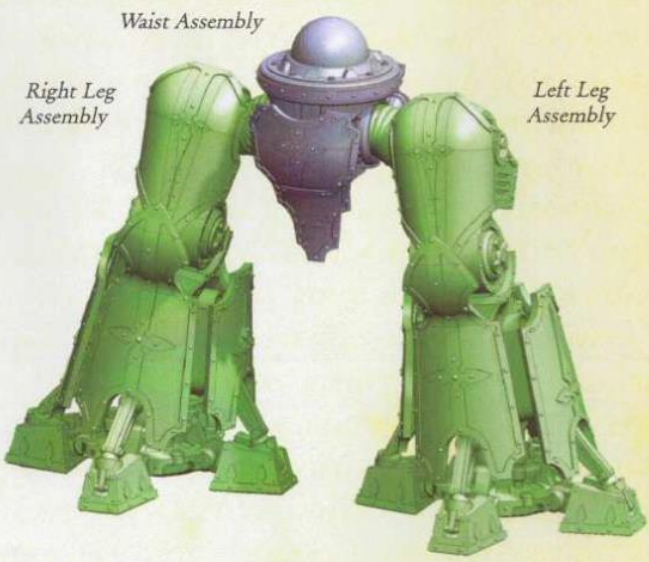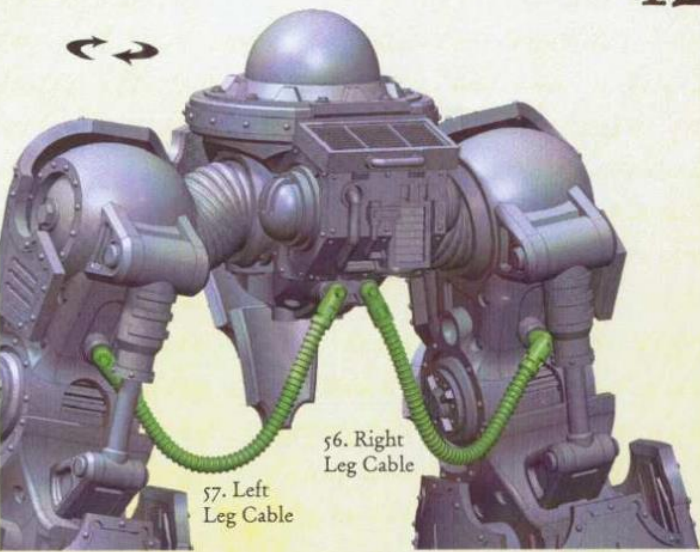
Hip Piston Assemblies

54. Hip Piston Cylinder

55. Hip Piston Rod
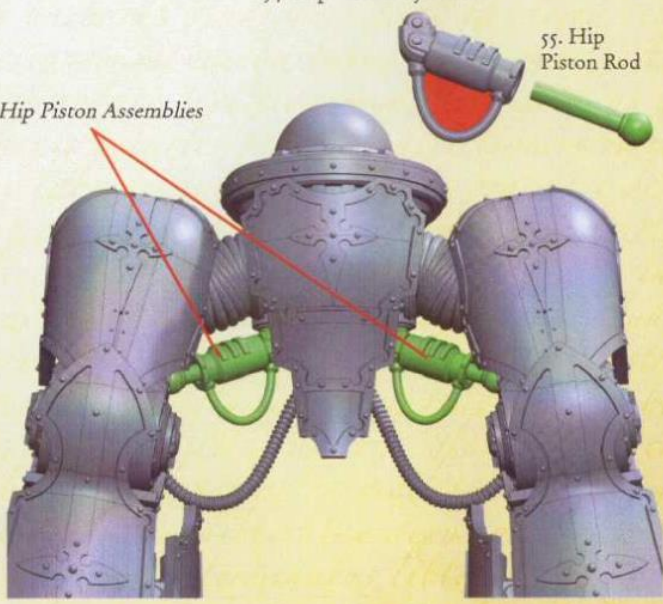
13

10. Right
Interior Wall
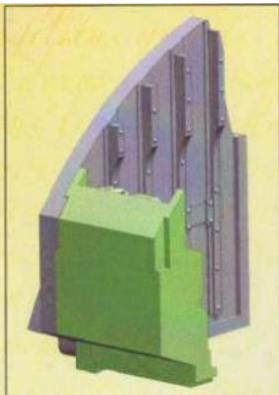
14. Interior Front

14

13. Command Throne
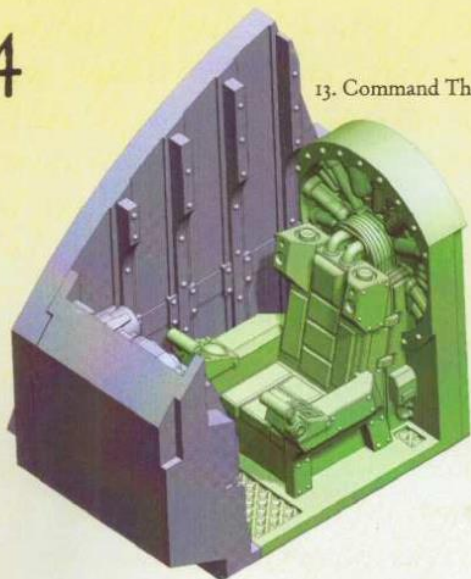
15

11. Left Interior Wall

16

15. Torso Right

17

37. Torso Front

18
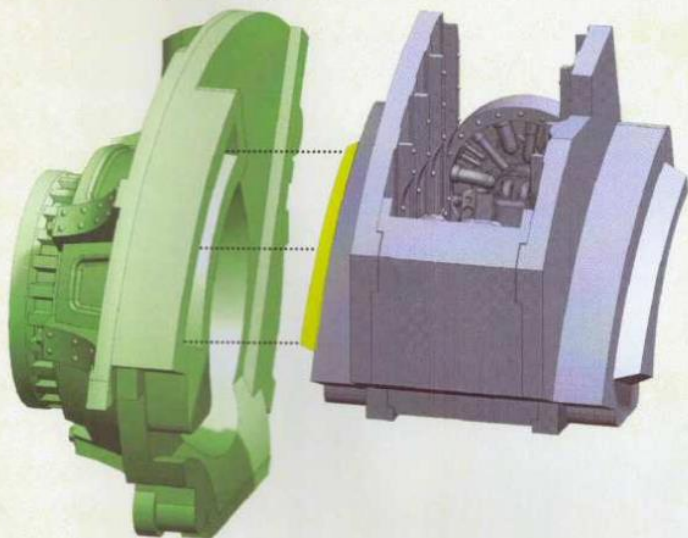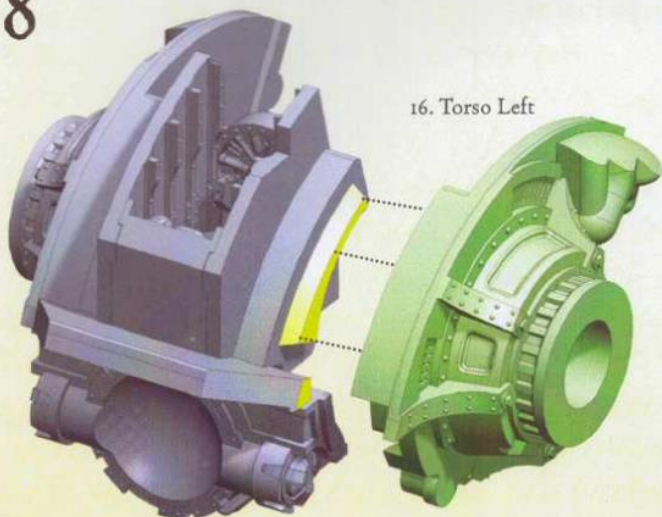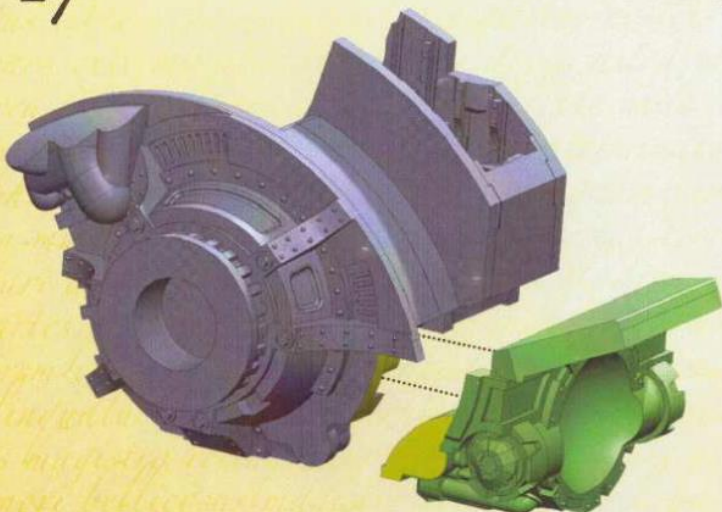
16. Torso Left

19
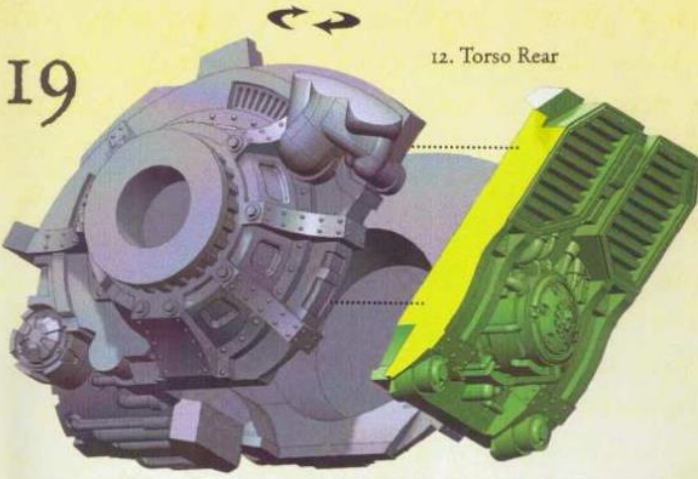
12. Torso Rear

20

9. Lower Torso

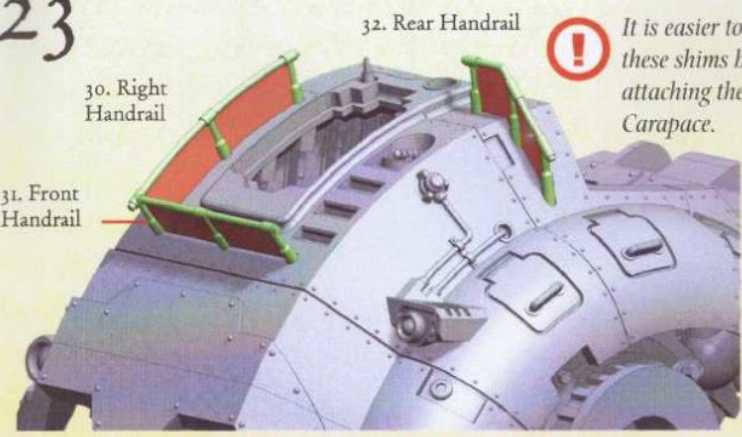**21**
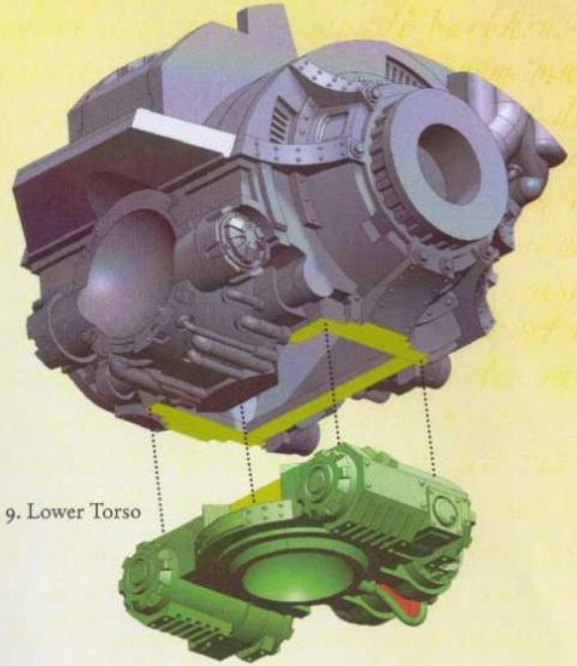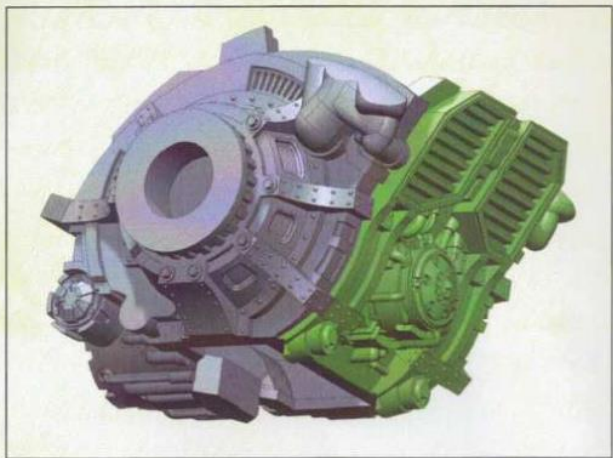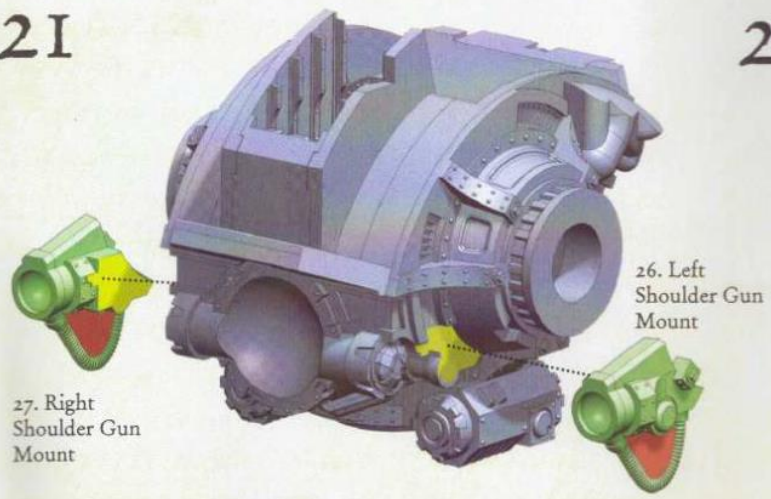
27. Right Shoulder Gun Mount

26. Left Shoulder Gun Mount

22

1. Carapace

23

30. Right Handrail

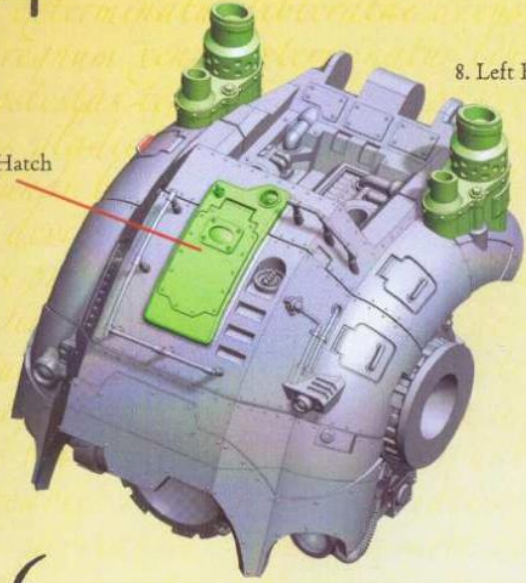32. Rear Handrail

31. Front Handrail

(!) *It is easier to remove these shims before attaching the rails to the Carapace.*
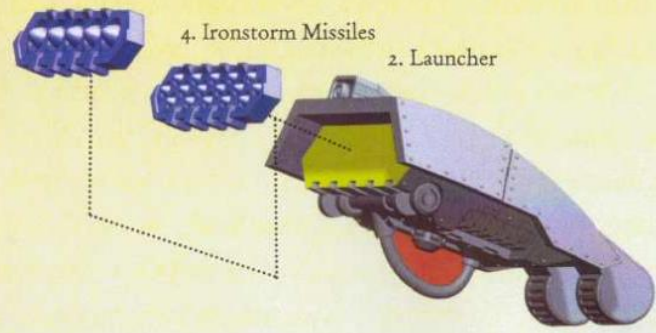
24

7. Right Exhaust

8. Left Exhaust.

6. Hatch

25

3. Helios Missiles

4. Ironstorm Missiles

2. Launcher

26

5. Launcher Pistons

27

Missile Launcher Assembly
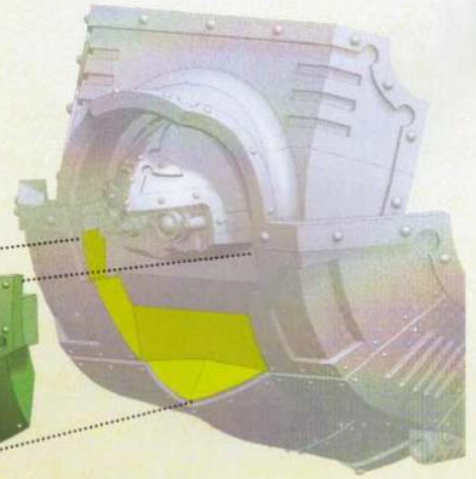
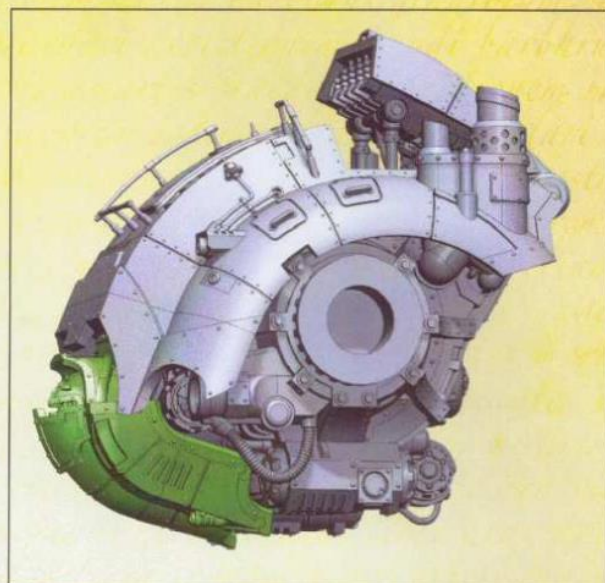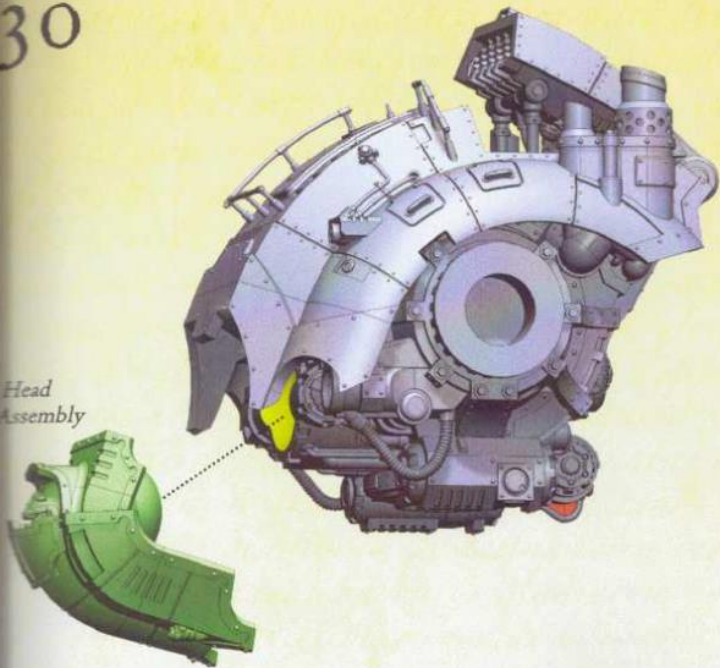(!) The Missile Launcher can be assembled open or closed.

28

18. Head

(!) *The Head can be held in place by part 19. Face Guard, allowing you to turn it as needed. It is easier to paint the head before attaching it to the body.*
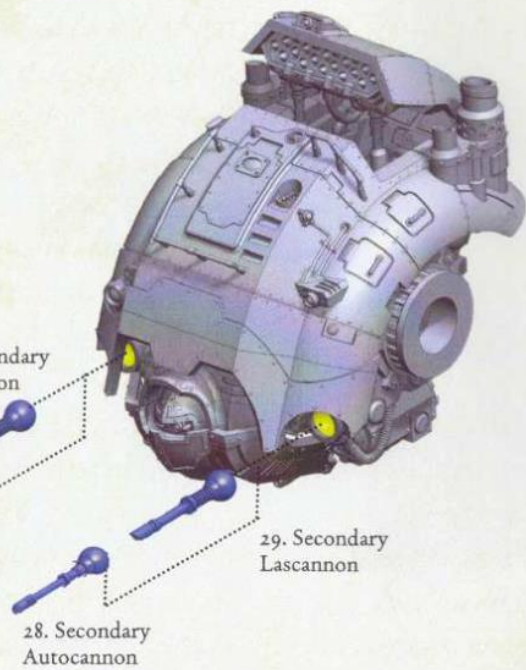
29

19. Face Guard
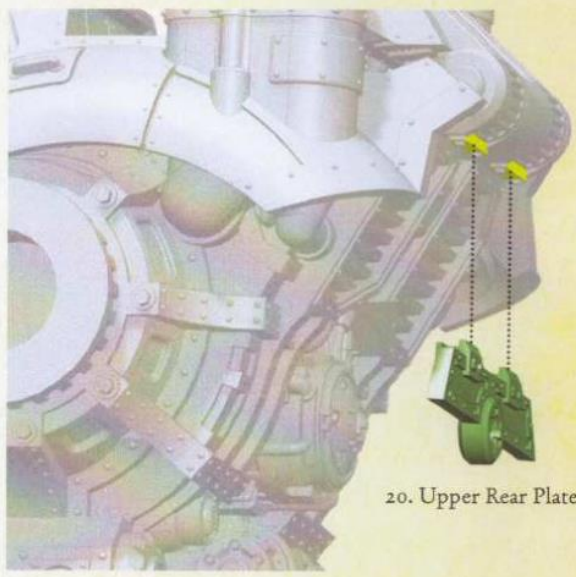
30

Head
Assembly

31

29. Secondary
Lascannon

29. Secondary
Lascannon

28. Secondary
Autocannon

28. Secondary
Autocannon

32

20. Upper Rear Plate

33
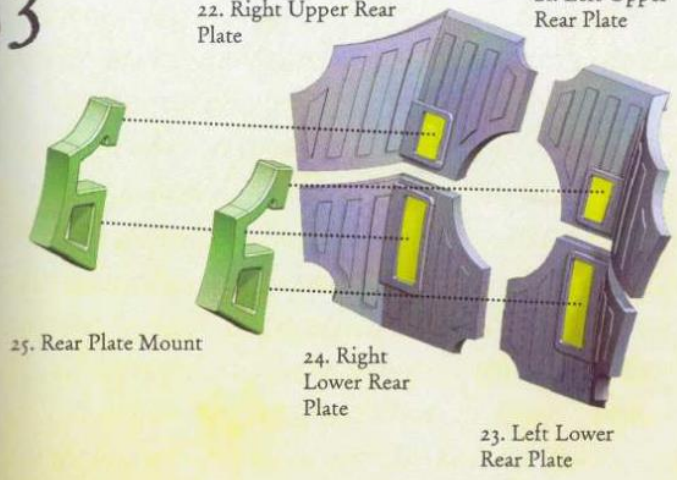
22. Right Upper Rear
Plate

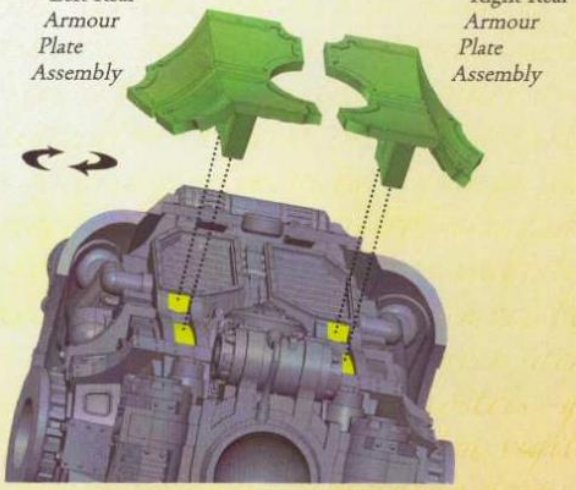21. Left Upper
Rear Plate

25. Rear Plate Mount

24. Right
Lower Rear
Plate

23. Left Lower
Rear Plate

34

Left Rear
Armour
Plate
Assembly

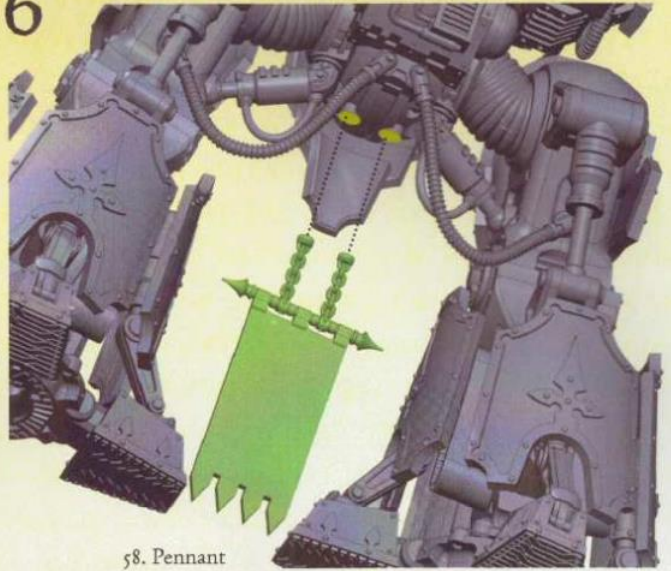Right Rear
Armour
Plate
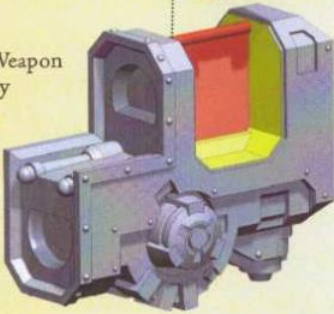Assembly

35

Torso Assembly

Legs Assembly

36

58. Pennant

37

61. Arm Mount

60. Arm Weapon
Main Body

⊘ *The Arm Mount can be positioned for either the left or right arms. In this example we will build the left arm.*
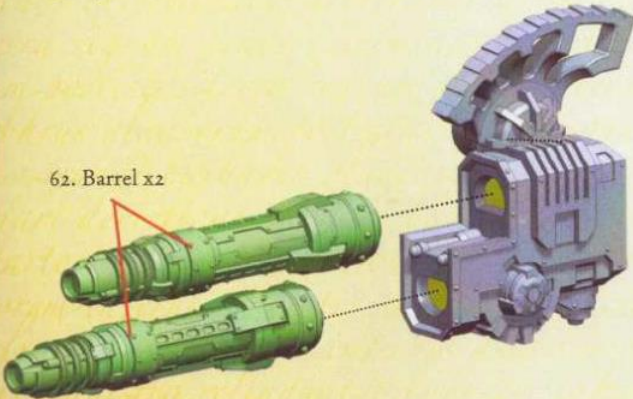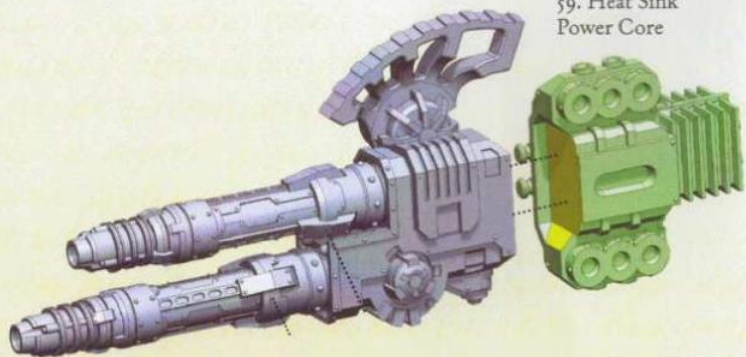
38

68. Left Shoulder
Plate Mount

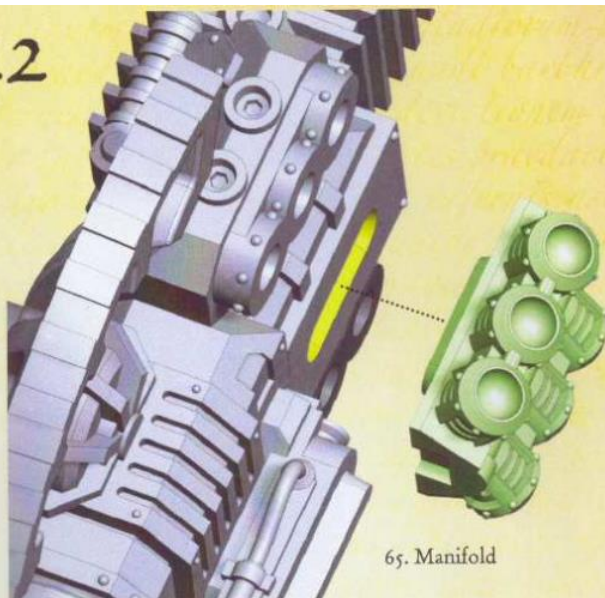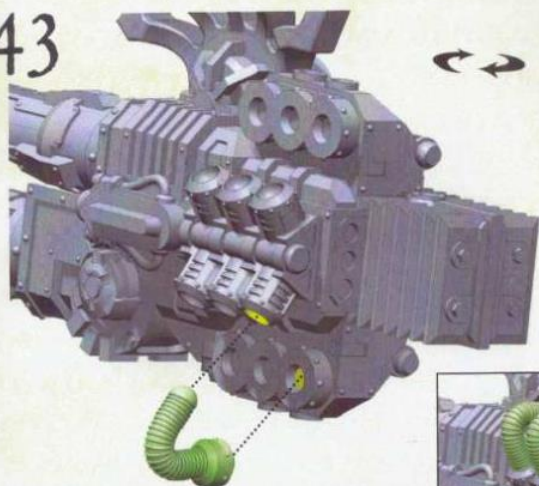## 39

62. Barrel x2

40

59. Heat Sink
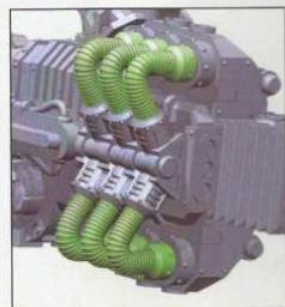Power Core

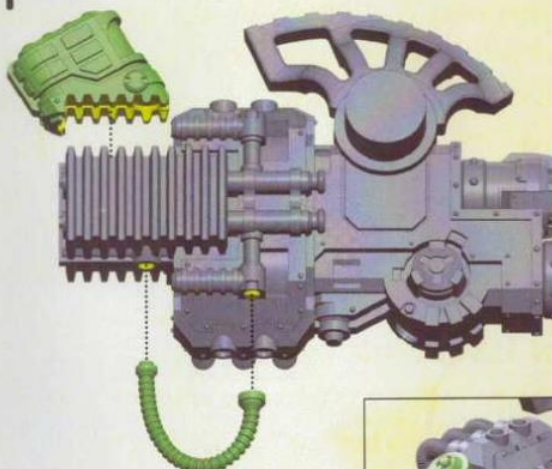## 41

63. Sight

42

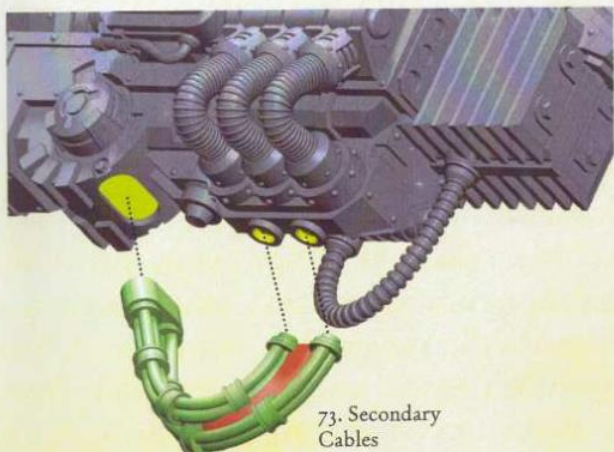65. Manifold

43

66. Manifold Pipe

44

64. Power Module

72. Power Cable

45

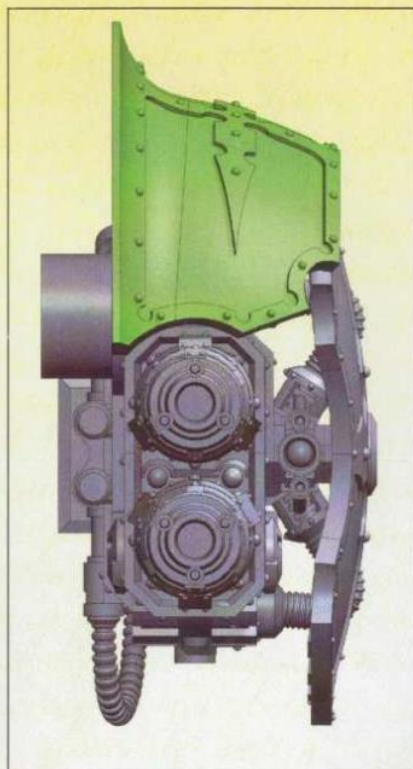73. Secondary Cables

46

67. Side Shield
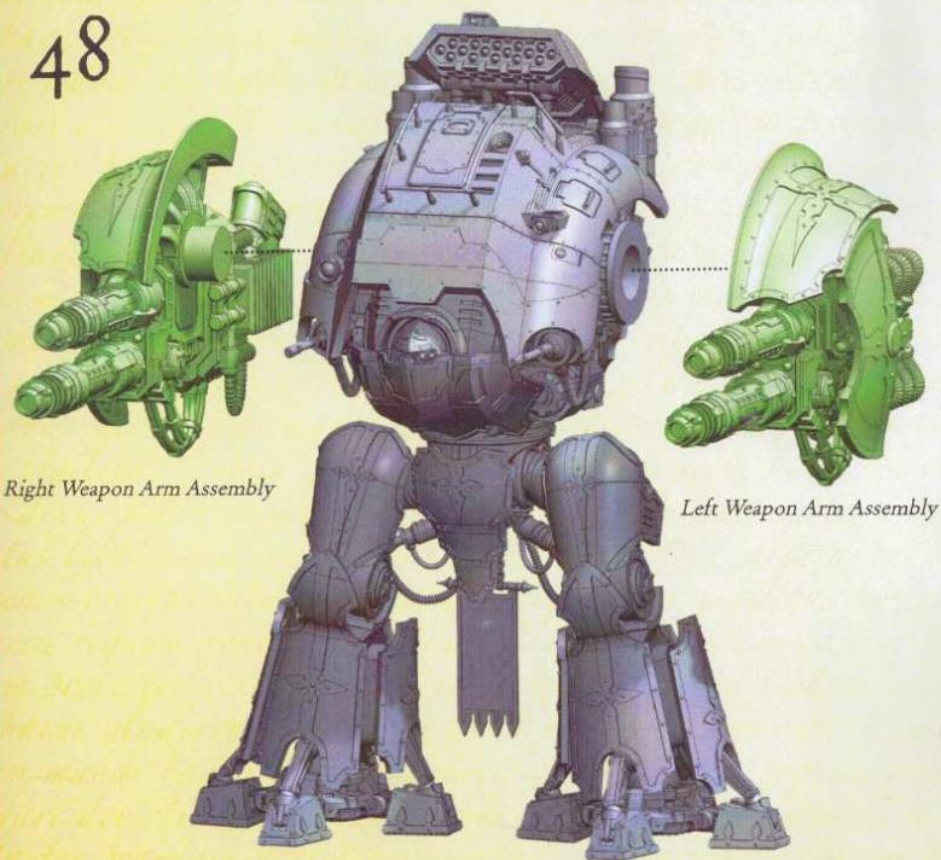
47

70. Left Shoulder Plate

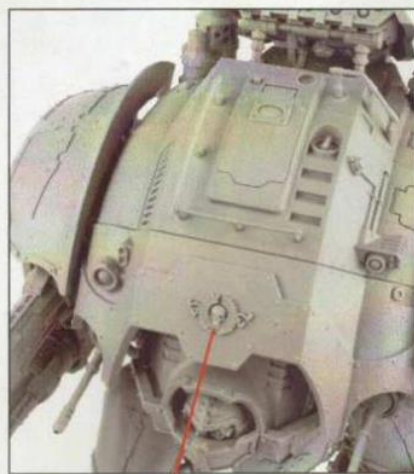**!** *Make sure the Shoulder Plate is aligned as shown.*

! *Repeat stages 37 - 47 for the Right Weapon Arm using parts 69. Right Shoulder Mount and 71. Right Shoulder Plate*

48

Right Weapon Arm Assembly

Left Weapon Arm Assembly

36. Imperial Knight Symbol

! *If desired, you can place one of the four symbols appropriate for your Acastus Knight Porphyrion.*

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